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**Hernando County Schools: Simpson Technical College**

**LEVIL LTC-F30**

**Sophia Watson**

**January 19, 2024**

| ITEM NUMBER                               | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                                                                   | QTY | COST        | TOTAL COST  |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-------------|-------------|
| <b>LTC-F30 Turning Certification Cart</b> | Travel: x 180mm(7"), Z 160mm(6.3")<br>Control Fanuc 0i-TF with 10.4"LCD<br>USB, Ethernet, Custom Macro, MGI Conversational<br>Programing with 3D simulation<br>Spindle 3,000rpm, 2hp LS-32-C<br>8 Pos. Turret for 1/2" Shank External Tools<br>4 Boring Tool Holders for 3/4" Shank Dia.<br>Through Turret Coolant System (pump and tank)<br>Safety Door Interlock<br>Machine Stand with Leveling Casters<br>Black Stainless Steel Enclosure<br>110 VAC, 15 A | 1   | \$48,816.00 | \$48,816.00 |
| <b>2501003A</b>                           | <b>Turning Project 1 "Curriculum Kit"</b>                                                                                                                                                                                                                                                                                                                                                                                                                     | 1   | \$4,041.00  | \$4,041.00  |
| <b>2501055</b>                            | <b>Air Compressor</b> - One per machine recommended - Ultra<br>Quiet, Portable 10 gallons, 5.3 CFM @ 90 PSI, 110 VAC,<br>15 amps                                                                                                                                                                                                                                                                                                                              | 1   | \$883.00    | \$883.00    |
| <b>2501002</b>                            | <b>Machine Coolant</b> - Water soluble cooling oil                                                                                                                                                                                                                                                                                                                                                                                                            | 1   | \$321.00    | \$321.00    |
| <b>S &amp; H</b>                          | <b>Shipping &amp; Handling</b>                                                                                                                                                                                                                                                                                                                                                                                                                                | 1   | \$1,850.00  | \$1,850.00  |
| <b>INSTALL &amp; TRAIN</b>                | <b>Installation &amp; Training on Site</b>                                                                                                                                                                                                                                                                                                                                                                                                                    | 1   | \$2,000.00  | \$2,000.00  |



| ITEM NUMBER                                   | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | QTY | COST       | TOTAL COST         |
|-----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------------|--------------------|
| <b>Options for Turning Certification Cart</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |            |                    |
| 2500911A                                      | <b>Starter Tooling Package for LTC-30 Lathe</b><br>-Dual 10mm wrench<br>-6 pc metric ball end hex L-Key set<br>- 1 SCLC roughing external tool with 3 inserts<br>- 1 SDJC finishing external tool with 3 inserts<br>- 1 SCLCR roughing internal 3/8" tool with three inserts<br>- 1 1/16" wide external grooving tool with 3 inserts<br>- 1 External threading tool with 3 inserts<br>- 1 ER16 Straight shank with 1/16", 3/16" and 3/8" collets<br>and wrench<br>- 2 Boring bar holders 3/8" id | 1   | \$1,850.00 | \$1,850.00         |
| <b>Total</b>                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |            | <b>\$59,761.00</b> |